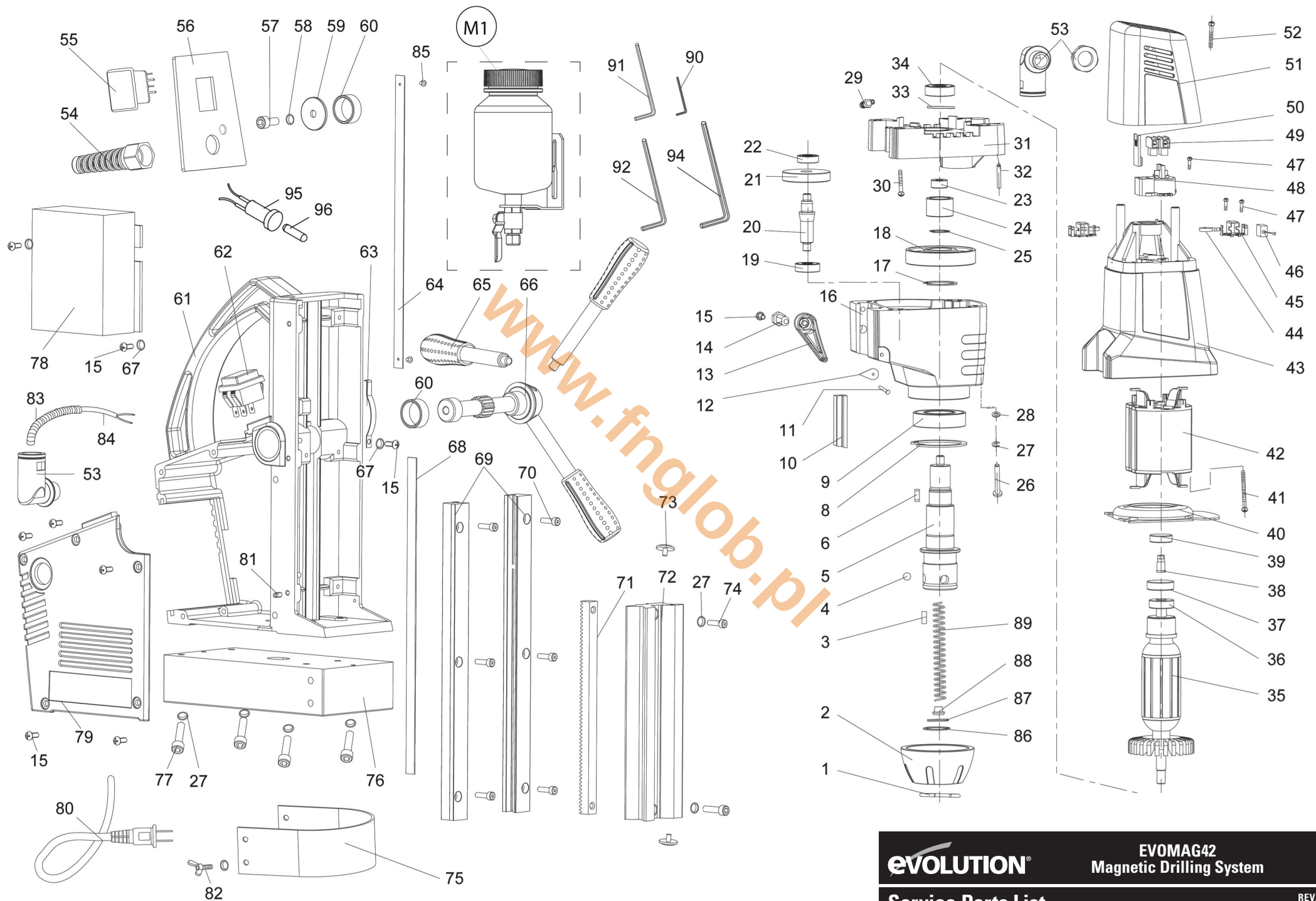




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Service Parts List

EVOMAG42
Magnetic Drilling System

REV.
1.03

DWG No	Description	Part Code	Qty	DWG No	Description	Part Code	Qty	DWG No	Description	Part Code	Qty
M1	Lubricant Bottle Assembly	095-0031	1	60	Shaft sleeve	095-0145	2				
1	Circlip 30mm	F-CCEXT-30-119-ST-PO	1	61	Main Housing	095-0146	1				
2	Clamping sleeve	095-0101	1	62	Motor Switch	095-0147	1				
3	Pin 3 x 12mm	095-0102	1	63	Leaf Spring	095-0148	1				
4	Screw M8 x 8	F-SSCCP-M8-8-ST-BO	2	64	Depth rule	095-0149	1				
5	Main Drive Shaft	095-0103	1	65	Crank handle	095-0150	3				
6	Flat key	095-0104	1	66	Crank axle	095-0151	1				
8	Circlip 47mm	F-CCINT-47-125-ST-PO	1	67	Spring washer 4mm	F-SWA-M4-ST-BO	7				
9	Bearing 6005-2RSR	F-B-6005-2RSR	1	68	Pressure bar	095-0152	1				
10	Clamping piece	095-0105	1	69	Guide bar	095-0153	2				
11	Pin	095-0106	1	70	Screw M4 x 20	F-SHCS-M4-20-ST-BO	6				
12	Finger	095-0107	1	71	Rack	095-0154	1				
13	Clamping lever	095-0108	1	72	Drill slide	095-0155	1				
14	Special lock screw (LH)	095-0109	1	73	Screw M4 x 8	F-SPHPZ-M5-8-ST-BO	2				
15	Screw M4 x 10	F-SPHPZ-M4-10-ST-BO	8	74	Screw M5 x 16	F-SHCS-M5-16-ST-BO	2				
16	Gear box housing	095-0110	1	75	Guard	095-0156	1				
17	Circlip 25mm	F-CCEXT-25-118-ST-BO	1	76	Magnetic base 110v UK	095-0157	1				
18	Final drive gear	095-0111	1	76A	Magnetic base 230v UK/EU	095-0158	1				
19	Bearing 627-2Z	F-B-627-2Z	1	77	Screw M5 x 40	F-SHCS-M5-40-ST-BO	4				
20	Primary drive shaft	095-0112	1	78	Control PCB 110V UK	095-0161	1				
21	Primary gear	095-0113	1	78A	Control PCB 230V UK/EU	095-0162	1				
22	Bearing 607-2Z	F-B-607-2Z	1	79	Side cover	095-0165	1				
23	Seal	095-0114	1	80	Power Cord 110v UK	095-0166	1				
24	Spindle bush	095-0115	1	80A	Power Cord 230v UK	095-0167	1				
25	Circlip 20mm	F-CCEXT-20-105-ST-BO	1	80B	Power Cord 230v EU	095-0168	1				
26	Screw M5 x 25	F-SPHPZ-M5-60-ST-BO	4	81	Screw M4 x 8	F-SSCFP-M4-8-ST-BO	6				
27	Spring washer 5mm	F-SWA-M5-ST-BO	10	82	Wing screw & washer	095-0170	2				
28	Flat washer 5mm	F-W-M5-ST-BO	4	83	Cord Sheath	095-0171	1				
29	Coolant nozzle	095-0116	1	84	Connecting Cord	095-0172	1				
30	Tapping screw ST4.2x25	F-TFPX-8-25-ST-SC	1	85	Hammer Rivet	095-0173	2				
31	Gear box cover	095-0117	1	86	Circlip	F-CCINT-20-110-ST-BO	1				
32	Pin 4 x 16	095-0118	3	87	Washer	F-W-M8-ST-BO	1				
33	O ring 26 x 2	095-0119	1	88	Coolant Seal	095-0174	1				
34	Bearing 6000-2rsr	F-B-6000-2RSR	1	89	Spring	095-0175	1				
35	Armature 110V UK	095-0120	1	90	2mm hex key	F-HEXKEY-M2-ST-BO	1				
35A	Armature 230V UK/EU	095-0121	1	91	3mm hex key	F-HEXKEY-M3-ST-BO	1				
36	Bearing 607-2z	F-B-607-2Z	1	92	4mm hex key	F-HEXKEY-M4-ST-BO	1				
37	Bearing sleeve	095-0124	1	93	Safety strap	095-0180	1				
38	Insulator ring	095-0125	1	94	5mm hex Key	F-HEXKEY-M5-ST-BO	1				
39	Ring magnet	095-0126	1	95	Fuse Holder	095-0181	1				
40	Air deflector	095-0127	1	96	Fuse 15 Amp 110V UK	095-0182	1				
41	Tapping screw ST4.2x70	F-TFPX-8-70-ST-SC	2	96A	Fuse 10 Amp 230V UK/EU	095-0184	1				
42	Field Assy 110V UK	095-0128	1	97	Label set 110v UK	095-0186	1				
42A	Field Assy 230V UK/EU	095-0129	1	97A	Label set 230v UK	095-0187	1				
43	Motor housing	095-0132	1	100	Lubricant Pipe	095-0191	1				
44	Spring	095-0133	2								
45	Brush holder	095-0134	2								
46	Carbon brush (Pr)	095-0135	1								
47	Tapping screw ST2.9x9.5	F-TFPX-4-9.5-ST-BO	6								
48	Sensor base	095-0136	1								
49	Cable connector	095-0137	1								
50	Sensor	095-0138	1								
51	Back cover	095-0139	1								
52	Tapping screw ST4.2x16	F-TFPX-8-16-ST-SC	2								
53	Cable connector	095-0140	2								
54	Cable protector	095-0141	1								
55	Magnet switch	095-0142	1								
56	Switch plate	095-0143	1								
57	Screw M6 x 16	F-SHCS-M6-16-ST-BO	1								
58	Spring washer 6mm	F-SWA-M6-ST-BO	1								
59	Special washer 6 x 27 x 2	095-0144	1								

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